

Work Order ID 150034

150034

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Monday, August 22, 2016 10:10:04 AM

Item ID: D412-709-017 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Hinge Panel Door Replacement Window Clear Fits LH or RH
 Start Date: 8/16/2016 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 8/26/2016 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: DAS 21 9-89 Date: AUG 22 2016 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-709	Rev C	<u>DAS 6 9-89</u> <u>Label</u> <u>AUG 22 2016</u>					<u>DAS 21 9-89</u> <u>16-08-22</u>		<u>(Signature)</u>
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD412-709-017	CHG001							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

AUG 24 2016

(Signature) Pc

DAS 28 9-89

AUG 22 2016

X2

DAS 27 9-89

AUG 24 2016

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Item ID: D412-709-017 Accept *N9000040100* Setup Start *NS1*
Revision ID: Stop *NS2*
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Start Date: 8/16/2016 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 8/26/2016 Req'd Qty: 2.00 *2* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-709-017 Location: _____ PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

X2
DAS 27 9-89
DAS 28 9-89

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2m 16/08/24

Picklist Print

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Parent Item: D412-709-017

D412-709-017

Parent Item Name: Hinge Panel Door Replacement Window Clear Fits LH or RH

Start Date: 8/16/2016

Required Date: 8/26/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B Removed Manufacturing 07-01-16 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126		Manufactured	No			120	f	447.7676	6	12.63158			

D2126

Locking Seal (Sold Per Foot)

D2126-0720

2x B144213 PC

DAS
28
9-89

Location

Loc Qty

Loc Code

ST414

447.7676106

129650

0.00000012

144146

447.767611

D3236-1

Manufactured No

120 Each

6.0000

1

2

D3236-1

Window

PC

Location

Loc Qty

Loc Code

ST426

6

145203

6

2

DAS
27
9-89

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AUG 22 2016